CyBe Construction
Florida, LLC

Material and time requirements for the inner and outer wall elements:

Material requirements per elements	Outer walls		Total amount (per unit)
Wall element (per unit)	7		7
Material per wall (pallets)	2.85		
			Total amount (pallets)
Material total (pallets)	20		20

Printing time expected	Outer walls		Total amount (hours)
Printing time per wall (per hour)	2.5		
Printing total (labor hours)	40		40

Working hours expected	operators	hours	total	Cost (per hour)	Cost per unit	
Working hours	2	40	80	$40	$3.200,-	**Labor cost depend on local cost**
					$7.200,-	**D & E**

Material requirements expected	pallets (1200 kg per pallet)	tons	Cost per ton			
Material usage (CyBe Mortar)	20	24.0	$525,-*		$12.600,-*	**Material**

Additional:

<u>$23.000,-</u>	**Total cost**		

Design & Engineering	$7.200,-
Transport material before printing	$3.500,-
Consumables	$630,-

Consumables: Rotor+Stator, Mixing Iron, Retarder, Hose (15m) with connectors

! Design & Engineering of the printable model according to the local requirements *can* be done by CyBe's D&E team.
The estimated cost for this will be a one-off cost as the design can be used up to an unlimited extent.

*Final price will depend on the local material development cost. Mentioned price is based on prices in other parts of the world. Please find more information below.

The material used for printing depends on the strategy and has a cost of $525,- per ton (1.000kg) in USA.
For the project we would produce CyBe MORTAR locally which can reduce cost.
It is hard to calculate from this price as the price to develop the mixture locally price is not yet known. Each pallet of CyBe Mortar contains 1.200kg. For the local mixing of the CyBe Mortar we have developed a method statement to describe the procedure of the local production of material which has already been globally executed.

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